



Martin

**SPROCKET & GEAR, INC.
CONVEYOR DIVISION**

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TROUGH END BEARING HOUSING INSTALLATION

These housings are manufactured to fit most *Martin* Conveyor Hanger Bearings. It is possible to use bearings of another manufacturer, but field trimming and fitting may be necessary, due to different tolerances & manufacturing processes.

Included with housing are the following parts:

- (2) Hex Head Cap Screws with Lock Washers.
- (1) 1/8" Schedule 40 Threaded Oil Pipe.
- (1) #1618B Allemite Fitting.
- (2) .020" Thick Plastic Shims.
- (2) .010" Thick Plastic Shims.

Assemble the Housing as shown on Diagram. Shim material of other thickness and material may be used to fit operating conditions.

Cast Iron and Cast Bronze bearings may not fit.

